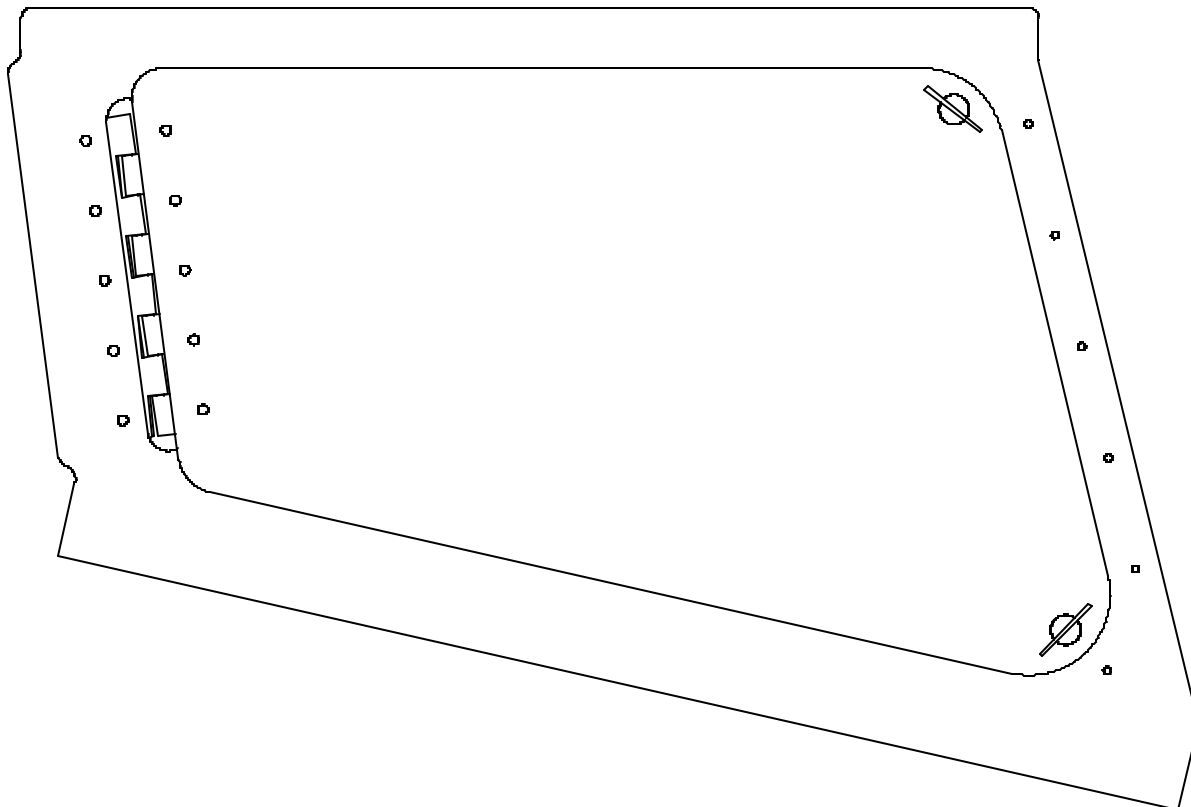




**ALPINE AEROTECH LTD.**



**OIL COOLER SUPPORT,  
ACCESS DOOR  
MAINTENANCE MANUAL SUPPLEMENT**

**MODELS: BELL 212/412**



## ALPINE AEROTECH LTD.

### INSPECTION NOTES

- 1) Perform Daily Inspections every day. Perform before flight operation.
- 2) Perform 100 Hour/12 Month Inspections every 100 hours or every 12 months, whichever occurs first, or if damage is detected in Daily Inspection. Perform before flight operation.

### SCHEDULED INSPECTIONS

- 1) **Daily Inspection** (General Visual Inspection)
  - A) Inspect the general condition and security of mounting of the components.
- 2) **100 Hour/12 Month Inspection** (Detailed Visual Inspection)
  - A) Inspect installation of fasteners for security.
  - B) Inspect fasteners for damage or wear.
  - C) Inspect installation of Oil Cooler Support, Access Door Assemblies for security and mating to Oil Cooler Support Bulkhead.
  - D) Inspect Oil Cooler Support Access Door Assemblies for damage or wear.

#### Inspection Criteria:

- Deterioration, erosion or pitting of material
- Objectionable chafing from mating or surrounding components
- Cracks, holes or fatigued areas in material
- Distortion or deformity of material

### COMPONENT REPLACEMENT

- 1) Replace damaged or worn components per Oil Cooler Support, Access Door Parts List. Models: BELL 212/412.

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### COMPONENT REPAIR

- 1) No component repairs are permitted. Contact Alpine Aerotech Ltd. for further information.